

§ 27.687

(9) Turnbuckles attached to parts having angular motion must be installed to prevent binding throughout the range of travel.

(10) There must be means for visual inspection at each fairlead, pulley, terminal, and turnbuckle.

(e) Control system joints subject to angular motion must incorporate the following special factors with respect to the ultimate bearing strength of the softest material used as a bearing:

(1) 3.33 for push-pull systems other than ball and roller bearing systems.

(2) 2.0 for cable systems.

(f) For control system joints, the manufacturer's static, non-Brinell rating of ball and roller bearings must not be exceeded.

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27-11, 41 FR 55469, Dec. 20, 1976; Amdt. 27-26, 55 FR 8001, Mar. 6, 1990; 69 FR 18803, Apr. 9, 2004]

§ 27.687 Spring devices.

(a) Each control system spring device whose failure could cause flutter or other unsafe characteristics must be reliable.

(b) Compliance with paragraph (a) of this section must be shown by tests simulating service conditions.

§ 27.691 Autorotation control mechanism.

Each main rotor blade pitch control mechanism must allow rapid entry into autorotation after power failure.

§ 27.695 Power boost and power-operated control system.

(a) If a power boost or power-operated control system is used, an alternate system must be immediately available that allows continued safe flight and landing in the event of—

(1) Any single failure in the power portion of the system; or

(2) The failure of all engines.

(b) Each alternate system may be a duplicate power portion or a manually operated mechanical system. The power portion includes the power source (such as hydraulic pumps), and such items as valves, lines, and actuators.

(c) The failure of mechanical parts (such as piston rods and links), and the jamming of power cylinders, must be

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considered unless they are extremely improbable.

LANDING GEAR

§ 27.723 Shock absorption tests.

The landing inertia load factor and the reserve energy absorption capacity of the landing gear must be substantiated by the tests prescribed in §§ 27.725 and 27.727, respectively. These tests must be conducted on the complete rotorcraft or on units consisting of wheel, tire, and shock absorber in their proper relation.

§ 27.725 Limit drop test.

The limit drop test must be conducted as follows:

(a) The drop height must be—

(1) 13 inches from the lowest point of the landing gear to the ground; or

(2) Any lesser height, not less than eight inches, resulting in a drop contact velocity equal to the greatest probable sinking speed likely to occur at ground contact in normal power-off landings.

(b) If considered, the rotor lift specified in § 27.473(a) must be introduced into the drop test by appropriate energy absorbing devices or by the use of an effective mass.

(c) Each landing gear unit must be tested in the attitude simulating the landing condition that is most critical from the standpoint of the energy to be absorbed by it.

(d) When an effective mass is used in showing compliance with paragraph (b) of this section, the following formula may be used instead of more rational computations:

$$W_e = W \times \frac{h + (1-L)d}{h + d}; \text{ and}$$

$$n = n_j \frac{W_e}{W} + L$$

where:

W_e =the effective weight to be used in the drop test (lbs.);

$W=W_M$ for main gear units (lbs.), equal to the static reaction on the particular unit with the rotorcraft in the most critical attitude. A rational method may be used in computing a main gear static reaction, taking into consideration the moment arm

between the main wheel reaction and the rotorcraft center of gravity.
 $W=W_N$ for nose gear units (lbs.), equal to the vertical component of the static reaction that would exist at the nose wheel, assuming that the mass of the rotorcraft acts at the center of gravity and exerts a force of 1.0g downward and 0.25g forward.
 $W=W_T$ for tailwheel units (lbs.), equal to whichever of the following is critical:

- (1) The static weight on the tailwheel with the rotorcraft resting on all wheels; or
- (2) The vertical component of the ground reaction that would occur at the tailwheel, assuming that the mass of the rotorcraft acts at the center of gravity and exerts a force of 1g downward with the rotorcraft in the maximum nose-up attitude considered in the nose-up landing conditions.

h =specified free drop height (inches).

L =ratio of assumed rotor lift to the rotorcraft weight.

d =deflection under impact of the tire (at the proper inflation pressure) plus the vertical component of the axle travels (inches) relative to the drop mass.

n =limit inertia load factor.

n_y =the load factor developed, during impact, on the mass used in the drop test (i.e., the acceleration dv/dt in g 's recorded in the drop test plus 1.0).

§ 27.727 Reserve energy absorption drop test.

The reserve energy absorption drop test must be conducted as follows:

- (a) The drop height must be 1.5 times that specified in § 27.725(a).

- (b) Rotor lift, where considered in a manner similar to that prescribed in § 27.725(b), may not exceed 1.5 times the lift allowed under that paragraph.

- (c) The landing gear must withstand this test without collapsing. Collapse of the landing gear occurs when a member of the nose, tail, or main gear will not support the rotorcraft in the proper attitude or allows the rotorcraft structure, other than the landing gear and external accessories, to impact the landing surface.

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27-26, 55 FR 8001, Mar. 6, 1990]

§ 27.729 Retracting mechanism.

For rotorcraft with retractable landing gear, the following apply:

- (a) *Loads.* The landing gear, retracting mechanism, wheel-well doors, and supporting structure must be designed for—

- (1) The loads occurring in any maneuvering condition with the gear retracted;

- (2) The combined friction, inertia, and air loads occurring during retraction and extension at any airspeed up to the design maximum landing gear operating speed; and

- (3) The flight loads, including those in yawed flight, occurring with the gear extended at any airspeed up to the design maximum landing gear extended speed.

- (b) *Landing gear lock.* A positive means must be provided to keep the gear extended.

- (c) *Emergency operation.* When other than manual power is used to operate the gear, emergency means must be provided for extending the gear in the event of—

- (1) Any reasonably probable failure in the normal retraction system; or

- (2) The failure of any single source of hydraulic, electric, or equivalent energy.

- (d) *Operation tests.* The proper functioning of the retracting mechanism must be shown by operation tests.

- (e) *Position indicator.* There must be a means to indicate to the pilot when the gear is secured in the extreme positions.

- (f) *Control.* The location and operation of the retraction control must meet the requirements of §§ 27.777 and 27.779.

- (g) *Landing gear warning.* An aural or equally effective landing gear warning device must be provided that functions continuously when the rotorcraft is in a normal landing mode and the landing gear is not fully extended and locked. A manual shutoff capability must be provided for the warning device and the warning system must automatically reset when the rotorcraft is no longer in the landing mode.

[Amdt. 27-21, 49 FR 44434, Nov. 6, 1984]

§ 27.731 Wheels.

- (a) Each landing gear wheel must be approved.

- (b) The maximum static load rating of each wheel may not be less than the corresponding static ground reaction with—

- (1) Maximum weight; and
- (2) Critical center of gravity.